

QUALITY PAYS BETTER AND EVER

S V Industries offer most effcient and economic range of positive Displacement Rotary Gear Pumps under the brand name "S V INDUSTRIES" having special features, simple & compact design, Low noise, high efficiency, Easy to maintain, Reliable and low cost. "S V INDUSTRIES" Rotary Gear Pump are ideal for Chemical, Petrochemical, Food, Oil, Steel, Refining, Paints, Dairy, Sugar, & Pharmacetical Industries. The pumps are useful for handling viscous liquids i.e. all kinds of oils, viscous chemicals & food application.

PERFORMANCE TABLE

| PUMP MODEL | SUCTION & DELIVERY | CAPACITY AT 1440 RPM | | | RECOMMENDED MOTOR BHP AT DIFERENTIAL PRESSURE (KG/CM²) WITH 1500 SSU VISCOSITY | | | | | | | | | | | |
|-----------------------|---|-------------------------|-----------|-------|---|------|------|------|------|------|------|-------|------|------|-------|----------------|
| | | LPM | US GPM | M³/hr | Kg/cm ⁸ | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | PUMP IN KG. |
| SV-050 1 X 1 | 1, x 1, | 20 | 5.3 | 1.2 | KW | 0.30 | 0.35 | 0.40 | 0.45 | 0.50 | 0.55 | 0.60 | 0.65 | 0.70 | 0.75 | 0.0 |
| | 2 . 2 | | | | HP | 0.5 | | | | 0. | 75 | | | 2.2 | | |
| SV-075 3 ₄ | 3 v 3 | 30 | 7.92 | 1.8 | KW | 0.37 | 0.45 | 0.54 | 0362 | 0.69 | 0.77 | 0.85 | 0.92 | 1.01 | 1.09 | 12 |
| | 3 _{4"} X 3 _{4"} | 30 | | | HP | | 0.75 | | | 1 | .0 | | | 1.5 | | 4.2 |
| SV-100 | 1" X 1" | 50 | 13.2 | 3.0 | KW | 0.40 | 0.50 | 0.60 | 0.75 | 0.89 | 1.04 | 1.117 | 1.30 | 1.46 | 1.59 | 5.0 |
| SV-100 | 1 X 1 | 50 | | | HP | | 1.0 | | | 1 | .5 | 2.0 | | | | |
| 0) / 405 | .1 v .1 | 75 | 19.8 | 4.5 | KW | 0.7 | | 1.2 | 1.4 | 1.5 | 1.9 | 1.95 | 2.15 | 2.35 | 2.55 | 8.0 |
| SV-125 | 1 ¹ / ₄ " X 1 ¹ / ₄ " | | | | HP | | 1.5 | | | 2 | 0 | | | 3.0 | | 0.0 |
| SV-150 1 | .1 v .1 | 110 | 29.0 | 6.6 | KW | 1.05 | | 1.95 | 2.10 | 2.40 | 2.65 | 2.95 | 3.25 | 3.60 | 3.75 | 9.5 |
| | 1 ¹ / ₂ " X 1 ¹ / ₂ " | | | | HP | | 2.0 | | | 3 | .0 | | | 5.0 | | 9.5 |
| SV-200 | 2" X 2" | 225 | 59.4 | 13.5 | KW | 2.0 | | 3.2 | .75 | 4.3 | 4.55 | 5.6 | 6.2 | 6.9 | 7.11 | 17.2 |
| | | | | | HP | | 3.0 | | | 5 | .0 | | 7.5 | | 11.2 | |
| SV-250 | 2 ¹ / ₂ "X2 ¹ / _{2"} | 350 | 92.5 | 21.0 | KW | 4.15 | | 6.1 | 7.3 | 8.2 | 9.1 | 10.3 | 11.2 | 12.1 | 12.25 | 28.5 |
| | 22" ^ 22" | | | | HP | | 5.0 | | | 10 | 0.0 | | | 12.5 | | 23.0 |
| SV-300 | 3" X 3" | 500 | 131.6 | 30.0 | KW | 4.5 | | 8.4 | 9.9 | 11.1 | 12.1 | 13.0 | 13.9 | 14.9 | 15.9 | 40.0 |
| | | | | | HP | | 10 | | | 1 | 15 | | | 20 | | |

MATERIAL OF CONSTRUCTION

PART STANDARD

Body IS.210 FG 220 C.I. Grade Back Cover IS.210 FG 220 C.I. Grade

Gears EN-8

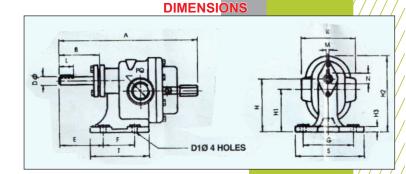
Shaft SAE-8620 H.G.

Bearing Non Ferrous

(Bushes)

Seal Neoprene oil seal

Pressure relief valve will be provided in all models



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|--------|--|-----|------|-----|-----|-----|-----|-----|-----|-----|----|------|---|------|----|-----|-----|--|
| MODEL | Α | В | Е | F | G | S | Т | Н | Н1 | Н2 | Н3 | L | М | N | DØ | D10 | K | PQ |
| SV-050 | 172 | 46 | 51 | 40 | 70 | 90 | 70 | 63 | 50 | 90 | 6 | 22 | 4 | 13.5 | 12 | 8 | 70 | 1 2" B.S.P. |
| SV-075 | 215 | 54 | 63.5 | 45 | 85 | 110 | 80 | 80 | 66 | 115 | 8 | 25 | 5 | 16.0 | 14 | 10 | 90 | 3 ₄ B.S.P. |
| SV-100 | 236 | 64 | 64.5 | 50 | 93 | 125 | 95 | 90 | 73 | 128 | 8 | 27.5 | 5 | 19.5 | 17 | 10 | 86 | 1" B.S.P. |
| SV-125 | 266 | 70 | 65 | 60 | 105 | 140 | 110 | 100 | 79 | 140 | 10 | 32 | 6 | 22.5 | 20 | 12 | 100 | 1 ¹ / _{4"} B.S.P. |
| SV-150 | 290 | 75 | 80 | 70 | 115 | 150 | 130 | 110 | 88 | 155 | 12 | 35 | 6 | 24.5 | 22 | 12 | 108 | 1 ¹ / _{2"} B.S.P. |
| SV-200 | 360 | 98 | 92 | 100 | 140 | 180 | 160 | 132 | 105 | 192 | 15 | 40 | 8 | 28 | 25 | 15 | 142 | 2" B.S.P. |
| SV-250 | 420 | 110 | 110 | 120 | 155 | 200 | 185 | 145 | 114 | 215 | 18 | 45 | 8 | 31 | 28 | 17 | 160 | 2 ¹ / ₂ " B.S.P. |
| SV-300 | 455 | 125 | 120 | 140 | 180 | 235 | 205 | 160 | 124 | 235 | 20 | 50 | 8 | 33 | 30 | 17 | 170 | 3" B.S.P. |

All dimensions are in millimetres. Unless otherwise stated specification are subject to change without prior notice as improvements are made from time to time

CONVERSION: 1 Imperial gallon = 4.5Liters 1U.S. Gallon = 3.78Liters 1P.S.I. = 2.31Feet

 $1Kg/Cm^2$ = 14.2P.S.I 1Meter = 3.28Feet

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